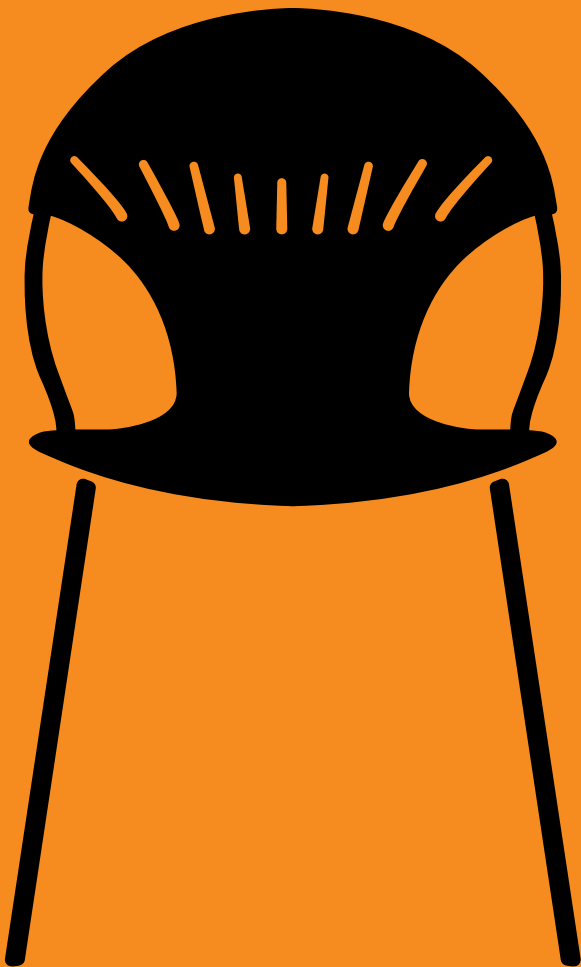


Proudly crafted in the USA.

Seating

2026 Price List

[➔ JUMP TO PRICING](#)



VERSTEEL



Rai stools were designed for use in healthcare applications to encourage doctors to sit with patients and build rapport. It is a simple and clean design that features a fully enclosed oval profile leg with full profile black end cap glides. The seat is 14" in diameter with 1/4" radius edge. It has a 1" thick fully upholstered seat with a fully covered bottom. Stools are available in 18", 24", and 30" heights.

Shipping Schedule

Stools	4 WEEKS
Quickship	10 WORKING DAYS

Contact Versteel Customer Service for special lead time requests.

NOTE ORDERS WITH COM UPHOLSTERY WILL BE SCHEDULED UPON RECEIPT OF COM UPHOLSTERY YARDAGE

BIFMA

All Versteel products are constructed to pass the relevant ANSI/BIFMA standards. For more detailed specifications by series and base style, contact Versteel Customer Service at 800.876.2120.

Additional information regarding warranty, terms and conditions, shipping, care and maintenance, etc. can be found in the beginning pages of this price list.

Quickship Program

Available for select products in the Rai series, see pricing pages.

The Versteel Quickship Program consists of up to 50 tables, 25 tables with modesty panels or 100 chairs in 10 working days from time of order (received by 12pm EST). Orders must be accompanied by final material and finish specifications for order entry. They must be clearly marked "Quickship" and consist of products from the program. Quickship orders cannot be changed or canceled, and credit approval must be acquired within 24 hours.

For additional information see Versteel.com.

Standard Versteel Upholstery

Standard Versteel Upholstery offers a range of materials, from fabrics in a variety of colors and textures to vinyl for soil resistance. Please refer to Versteel's fabric cards or the "Materials + Finishes" section of our website for reference information.

Grade-In Upholstery

Versteel has coordinated with upholstery manufacturers to simplify your order process. Many of the manufacturers' offerings have been pre-approved for application on Versteel Seating.

Contact Versteel Customer Service with your selected fabric choice to be graded in. They will supply you with the appropriate grade-in designator. On your purchase order, complete the information with the pattern name, color description and grade-in designator, and Versteel will take it from there.

Customer's Own Material

Customer's Own Materials (COM's) are not an issue on Rai. Many COM's are pre-approved for application on Versteel Seating. Call Versteel Customer Service with your COM selection to determine if it has been pre-approved. If your selection has not been pre-approved, reference the "Receiving COM Approval" section below.

Receiving COM Approval

Not all materials are suitable for upholstery on Rai. A 12" X 12" memo sample must be supplied for approval before a COM material is accepted for an order. If the material is directional in pattern or weave, the pattern repeat (in inches) in both directions or the weave direction must be supplied.

Excess COM

Versteel will not store excess COM for more than 30 days after the order has been completed. If excess material is to be returned after order completion, send the request to Versteel Customer Service prior to acknowledge ship date. It is the customer's responsibility to arrange for the return of the material "freight collect."

COM Requiring Application Test

If an application test is required for your selected COM, send test sample material along with the following:

- Name and return address
- Chair model selected
- Sketch showing special requirements for the positioning of the material's pattern on the chair seat and chair back, if special considerations are required.

Ship COM to:

Versteel
2332 Cathy Lane
Jasper, IN 47546

COM must be shipped to the factory with transportation costs "prepaid." If material is considered defective or unusable, it will be returned "transportation collect."

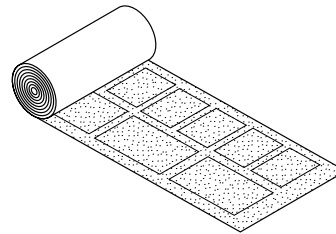
For standard lead time orders, tag fabric with purchase order number and identify with project number if possible.

Application of Directional Fabrics

Due to the upholstering process, some fabrics not considered directional by the supplier may be considered directional by Versteel.

All COM's are cut "up the roll" unless otherwise directed by the customer (see illustration below).

EXAMPLE PATTERN CUT "UP THE ROLL"



If special cutting or upholstery application is required, you must indicate requirement at time of order entry.

Rai COM Yardage Requirements

COM yardage requirements are calculated based on a material width of 54" and a repeat of 2" or less. For material less than 54" wide, contact Versteel for yardage requirements. Use the chart below as a guide to calculate your COM yardage. For quantities greater than 7, contact Versteel Customer Service for calculation of COM yardage by chair model.

Quantity	1	2	3	4	5	6	7	8	9	10
Stool	1.0	1.5	1.5	2.0	2.0	2.5	2.5	3.5	3.5	4.0

Patterned COM Additional Yardage Guide

Use the guide below to aid in ordering the appropriate COM fabric when needing to match a pattern with a repeat. To use this guide, add the vertical and horizontal repeats together (e.g. a 5" vertical repeat plus an 11" horizontal repeat gives a 16" total). Then find the appropriate entry on the chart, and increase the yardage estimate by the percentage indicated.

For example: The yardage estimate is 8 yards of 54" wide fabric and the pattern has a repeat of 11" horizontal and 5" vertical. Add up the repeats (11" + 5" = 16") and find the appropriate entry - 15% in this example. Fifteen percent more fabric is required to match the pattern. 8 yards plus an extra 15% is 9.2 yards.

Fabric Width	Plain Fabric	3" - 14" Repeat	15" - 19" Repeat	20" - 27" Repeat	28" - 36" Repeat	37" - 45" Repeat	46" - 54" Repeat
54"	0%	10%	15%	20%	25%	30%	35%
50" - 52"	10%	20%	25%	30%	35%	40%	45%

Decorative Patterns

Yardage requirements are greatly affected by the size of the repeat and the print or pattern of the material. Versteel cuts all seating patterns with aesthetic concerns in mind for high quality and consistency. Refer to the COM listing for the yardage required for pattern repeat.

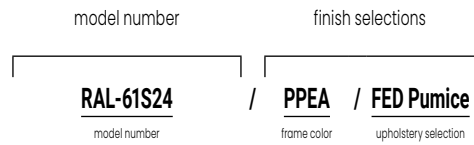
Repeats and Striped Fabrics

The geometry of curved products prevents repeats and stripes from matching at the seams.

NOTE CALIFORNIA TECHNICAL BULLETIN 133 (CAL 133) COMPLIANCE HAS BEEN ESTABLISHED THROUGH THIRD-PARTY TESTING OF THE PRODUCTS. ALL CHAIRS THAT MEET CAL 133 STANDARDS WILL HAVE A LABEL ATTACHED TO THE UNDERSIDE OF THE SEAT TO MAINTAIN COMPLIANCE, THE LABEL MUST NOT BE REMOVED FROM THE PRODUCT.

To Order, Specify...

- 1 Model Number
- 2 Frame Color
- 3 Upholstery Selection



An **RAL-61S24** is a Rai series stool, 24" tall.

The codes **PPEA / FED Pumice** specify an Pearl frame with a grade 4 Editor Pumice upholstery.

Model Number RAL-61S24

Orders may be sent via
Mailing Address

Versteel
 2332 Cathy Lane
 Jasper, IN 47546

Contact Versteel

Email contact@versteel.com
Phone 800 876 2120
 812 634 2120

Powder Coat Finishes

All powder coat finishes in the Versteel offering have been formulated with the use of epoxy, polyester or epoxy and polyester blends to maximize the finish durability.

Powder Coat – Standard	n/c
Powder Coat – Premium.\$165

Rai Powder Coat Colors

Alloy.PALY	NavyPNAV
AmethystPAME	Nimbus.PNIM
Anthracite.PANT	NutmegPNUT
Black Anodized.PBLA	PearlPPEA
BronzePBRO	PebblePPEB
CalypsoPCAL	Platinum.PPLA
Carbon.PCAR	Poppy.PPOP
ChampagnePCHA	RoyalPROY
CoconutPCOC	SeasidePSEA
CrimsonPCRI	Shipyard.PSHI
Daffodil.PDAF	SilverPSIL
Ebony.PEBO	SnowPSNO
Forest.PFOR	StonePSTO
FossilPFOS	Storm.PSTM
GraphitePGRA	Terra CottaPTEC
HopePHOP	WhisperPWHI
Kelly GreenPKEG	White LinenPWHL
Mica.PMIC	Powder Coat Alternative	.OPA
MintPMNT		

Premium Powder Coats (indicated by Ⓢ)

Versteel’s premium process uses specially formulated powder coats for a truly unique color palette.

Finish Reference & Samples

For finish color reference, please refer to our website. Contact Versteel Customer Service to receive actual color samples for color matches and final color approval.

Powder Coat Alternative**Call for quotation**

Specify code *OPA* (Powder Coat Alternative), add cost from Versteel quotation

Powder Coat Alternative is available from Versteel. The entire RAL color reference along with hundreds of other color and finishes are available.

For Powder Coat Alternative matching, you must supply a color reference sample, or an RAL number. Versteel will review the sample for possible existing colors available and send a sample for customer approval. If no color match exists a custom match can be developed. Call Versteel Customer Service for associated upcharges on custom color development.




NOTE CUSTOM COLOR MATCHING APPROVALS MAY AFFECT STANDARD PRODUCTION SCHEDULES



Questions?

800 876 2120

Quickship Program Product

	Description	Model#	Product Wt	Dimensions	material / fabric grade >	2/COM	3	4	5	6
							Stool 18" Seat Height Seat: Upholstered	RAL-61S18	17	Overall Height: 18" Overall Width: 16 3/4" Overall Depth: 16 3/4"
	Stool 24" Seat Height Seat: Upholstered	RAL-61S24	18	Overall Height: 24" Overall Width: 18 1/2" Overall Depth: 18 1/2"	Seat Height: 24" Seat Width: 14" Seat Depth: 14"	548	575	601	628	654
	Stool 30" Seat Height Seat: Upholstered	RAL-61S30	20	Overall Height: 30" Overall Width: 19 1/2" Overall Depth: 19 1/2"	Seat Height: 30" Seat Width: 14" Seat Depth: 14"	562	588	615	641	668

COM Yardage
Refer to page 402.

To Order, Specify...

- 1 Model Number
- 2 Frame Color
- 3 Upholstery Selection

Finish Options	Price
Powder Coat - Standard	n/c
Powder Coat - Premium.....	\$ 165

Custom Charges	Code	Price
Powder Coat Alternative (per color)	OPA	call

All prices are delivered list price effective with date printed on cover and supersedes all other published price lists. Versteel reserves the right to change prices or specifications without prior notice. Orders are accepted subject to price prevailing at time of shipment.

versteel.com
Made in America
800 876 2120