

Proudly crafted in the USA.

# Seating

## 2025 Price List

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# VERSTEEL



Troupe seating was designed to be used with Troupe Gathering or Troupe Inline tables, however its design allows it to be paired with many Versteel table series.

#### Construction

Seats are 14" in diameter with a 1" thick Birch plywood Matte or Clear Gloss finish. Alternate Wood Finishes are available with an upcharge. Stools and benches have threaded glides with a nylon base. Stools are available in 18", 24" and 30" heights. The bench, available in 48", 60" and 72" lengths, has a seat height of 18".

#### Shipping Schedule

|                    |                 |
|--------------------|-----------------|
| Stools             | 4 WEEKS         |
| Benches            | 4 WEEKS         |
| Quickship Products | 10 WORKING DAYS |

Contact Versteel Customer Service for special lead time requests.

**NOTE** ORDERS WITH COM UPHOLSTERY WILL BE SCHEDULED UPON RECEIPT OF COM UPHOLSTERY YARDAGE

#### BIFMA

All Versteel products are constructed to pass the relevant ANSI/BIFMA standards. For more detailed specifications by series and base style, contact Versteel Customer Service at 800.876.2120.

Additional information regarding warranty, terms and conditions, shipping, care and maintenance, etc. can be found in the All Seating price list.

#### Quickship Program

Available for select products in the Troupe series, see pricing pages.

The Versteel Quickship Program consists of up to 50 tables, 25 tables with modesty panels or 100 chairs in 10 working days from time of order (received by 12pm EST). Orders must be accompanied by final material and finish specifications for order entry. They must be clearly marked "Quickship" and consist of products from the program. Quickship orders cannot be changed or cancelled, and credit approval must be acquired within 24 hours.

For additional information see [Versteel.com](http://Versteel.com).

**Standard Versteel Upholstery**

Standard Versteel Upholstery offers a range of materials, from fabrics in a variety of colors and textures to vinyls for soil resistance. Please refer to Versteel's fabric cards, upholstery options pages in the All Seating price list, or the "Materials and Finishes" section of our website for information.

**Grade-In Upholstery**

Versteel has coordinated with upholstery manufacturers to simplify your order process. Many of the manufacturers' offerings have been pre-approved for application on Versteel Seating.

Contact Versteel Customer Service with your selected fabric choice to be graded in. You will be supplied with the appropriate grade-in designator. On your purchase order, complete the information with the pattern name, color description and grade-in designator, and Versteel will take it from there.

**Customer's Own Material**

Customer's Own Materials (COM's) are not an issue on Troupe. Many COM's are pre-approved for application on Versteel Seating. Call Versteel Customer Service with your COM selection to determine if it has been pre-approved. If your selection has not been pre-approved, reference the "Receiving COM Approval" section below.

**Receiving COM Approval**

Not all materials are suitable for upholstery on Troupe. A 12" x 12" memo sample must be supplied for approval before a COM material is accepted for an order. If the material is directional in pattern or weave, the pattern repeat (in inches) in both directions or the weave direction must be supplied.

**Excess COM**

Versteel will not store excess COM for more than 30 days after the order has been completed. If excess material is to be returned after order completion, send the request to Versteel Customer Service prior to acknowledged ship date. It is the customer's responsibility to arrange for the return of the material "freight collect."

**COM Requiring Application Test**

If an application test is required for your selected COM, send test sample material along with the following.

1. Name and return address
2. Model selected
3. Sketch showing special requirements for the positioning of the materials' pattern on the seat and ledge, if special considerations are required.

**NOTE** ALL UPHOLSTERIES ARE CUT UP THE ROLL TO MAXIMIZE YIELD AND WEAR PERFORMANCE

**Ship COM to:**

Versteel  
2332 Cathy Lane  
Jasper, IN 47546

COM must be shipped to the factory with transportation costs "prepaid." If material is considered defective or unusable, it will be returned "transportation collect."

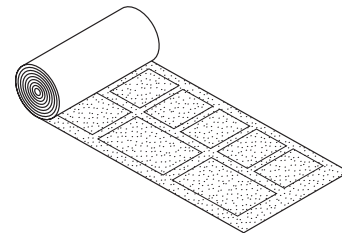
For standard lead time orders, tag fabric with purchase order number and identify with project number if possible.

**Application of Directional Fabrics**

Due to the upholstering process, some fabrics not considered directional by the supplier may be considered directional by Versteel.

All COM's are cut "up the roll" unless otherwise directed by the customer (see illustration below).

**EXAMPLE** PATTERN CUT UP THE ROLL



If special cutting or upholstery application is required, you must indicate requirement at time of order entry.

**Troupe COM Yardage Requirements**

COM yardage requirements are calculated for chairs and stools based on a material width of 54" and a repeat of 2" or less. For material less than 54" wide, contact Versteel for yardage requirements. Use the chart below as a guide to calculate your COM yardage. For quantities greater than 20 chairs or stools, contact Versteel Customer Service for calculation of COM yardage by model.

| Quantity  | 1   | 2   | 3   | 4   | 5   | 6   | 7   | 8   | 9    | 10   | 11   | 12   | 13   | 14   | 15   | 16   | 17   | 18   | 19   | 20   |
|-----------|-----|-----|-----|-----|-----|-----|-----|-----|------|------|------|------|------|------|------|------|------|------|------|------|
| Stool     | 1.0 | 1.0 | 1.0 | 1.0 | 1.0 | 1.5 | 2.0 | 2.0 | 2.5  | 2.5  | 2.5  | 3.0  | 3.0  | 3.0  | 3.5  | 3.5  | 3.5  | 4.0  | 4.0  | 4.0  |
| 48" Bench | 2.0 | 2.0 | 4.0 | 4.0 | 4.0 | 6.0 | 6.0 | 6.0 | 8.0  | 8.0  | 8.0  | 10.0 | 10.0 | 10.0 | 12.0 | 12.0 | 12.0 | 14.0 | 14.0 | 14.0 |
| 60" Bench | 2.0 | 2.0 | 4.0 | 4.0 | 4.0 | 6.0 | 6.0 | 6.0 | 8.0  | 8.0  | 8.0  | 10.0 | 10.0 | 10.0 | 12.0 | 12.0 | 12.0 | 14.0 | 14.0 | 14.0 |
| 72" Bench | 2.5 | 2.5 | 5.0 | 5.0 | 5.0 | 7.5 | 7.5 | 7.5 | 10.0 | 10.0 | 10.0 | 12.5 | 12.5 | 12.5 | 15.0 | 15.0 | 15.0 | 17.5 | 17.5 | 17.5 |

**Patterned COM Additional Yardage Guide**

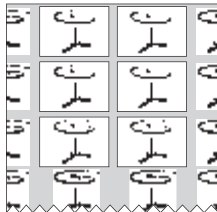
Use the guide below to aid in ordering the appropriate COM fabric when needing to match a pattern with a repeat. To use this guide, add the vertical and horizontal repeats together (e.g. a 5" vertical repeat plus an 11" horizontal repeat gives a 16" total). Then find the appropriate entry on the chart, and increase the yardage estimate by the percentage indicated.

For example: The yardage estimate is 8 yards of 54" wide fabric and the pattern has a repeat of 11" horizontal and 5" vertical. Add up the repeats (11" + 5" = 16") and find the appropriate entry - 15% in this example. Fifteen percent more fabric is required to match the pattern. 8 yards plus an extra 15% is 9.2 yards.

| Fabric Width | Plain Fabric | 3" - 14" Repeat | 15" - 19" Repeat | 20" - 27" Repeat | 28" - 36" Repeat | 37" - 45" Repeat | 46" - 54" Repeat |
|--------------|--------------|-----------------|------------------|------------------|------------------|------------------|------------------|
| 54"          | 0%           | 10%             | 15%              | 20%              | 25%              | 30%              | 35%              |
| 50" - 52"    | 10%          | 20%             | 25%              | 30%              | 35%              | 40%              | 45%              |

**Decorative Patterns**

Yardage requirements are greatly affected by the size of the repeat and the print or pattern of the material. Versteel cuts all seating patterns with aesthetic concerns in mind for high quality and consistency. Refer to the COM listing for the yardage required for pattern repeat.



**To Order, Specify...**

- 1 Model Number
- 2 Wood Finish
- 3 Frame Color
- 4 Upholstery Selection



A **TPL-67S30** is a Troupe series stool, 30" tall with a wood seat.

The codes **MCL2 / PPOP** specify a Clear Matte finish with a Poppy frame.

**Model Number TPL-67S30**

**Orders may be sent via**
**Mailing Address**

Versteel  
 2332 Cathy Lane  
 Jasper IN 47546

**Contact Versteel**

**Email**      contact@versteel.com  
**Phone**      800 876 2120  
                  812 634 2120

**Finish + Sheen**

Stools and Benches can be specified in either a Clear Matte (MCL2) or Clear Gloss (MCL3) finish.

Alternate wood finishes are available. An upcharge of \$77 list for stools and \$369 list for benches will apply when an alternate wood finish is specified.

**Alternate Wood Finishes\***

|                              |       |
|------------------------------|-------|
| Beach . . . . .              | WBEA  |
| Blossom Cherry . . . . .     | WBLC  |
| Brighton Walnut . . . . .    | .WBRW |
| Caramel Maple . . . . .      | WCMM  |
| Chestnut . . . . .           | WCHE  |
| Cordovan Cherry . . . . .    | .WCNC |
| Drift . . . . .              | .WDRI |
| Espresso Walnut . . . . .    | .WESW |
| Fawn . . . . .               | .WFAW |
| Fog . . . . .                | .WFOG |
| Forest . . . . .             | .WFOR |
| Golden Cherry . . . . .      | .WGNC |
| Java Cherry . . . . .        | .WJAC |
| Millwork Cherry . . . . .    | WMWC  |
| Pebble . . . . .             | WPBE  |
| Seaside . . . . .            | .WSEA |
| Solar Maple . . . . .        | .WSLM |
| Sugar Maple . . . . .        | .WSUM |
| Terra Cotta . . . . .        | .WTEC |
| Whisper . . . . .            | .WWHI |
| Stain Finish Match . . . . . | .OSM  |

\*Finishes will vary from standard Versteel product when applied to birch plywood seats.

**Powder Coat Finishes**

All powder coat finishes in the Versteel offering have been formulated with the use of epoxy, polyester or epoxy and polyester blends to maximize the finish durability.

|                                  |                 |
|----------------------------------|-----------------|
| Powder Coat – Standard . . . . . | .n/c            |
| Powder Coat – Premium . . . . .  | \$165 per chair |

**Powder Coat Colors**

|                          |       |                                   |       |
|--------------------------|-------|-----------------------------------|-------|
| Alloy . . . . .          | .PALY | Navy . . . . .                    | PNAV  |
| Amethyst . . . . .       | .PAME | Nimbus . . . . .                  | .PNIM |
| Anthracite . . . . .     | .PANT | Nutmeg . . . . .                  | .PNUT |
| Black Anodized . . . . . | .PBLA | Pearl . . . . .                   | .PPEA |
| Bronze . . . . .         | .PBRO | Pebble . . . . .                  | .PPEB |
| Calypso . . . . .        | .PCAL | Platinum . . . . .                | .PPLA |
| Carbon . . . . .         | .PCAR | Poppy . . . . .                   | .PPOP |
| Champagne . . . . .      | .PCHA | Royal . . . . .                   | .PROY |
| Coconut . . . . .        | .PCOC | Seaside . . . . .                 | .PSEA |
| Crimson . . . . .        | .PCRI | Shipyard . . . . .                | .PSHI |
| Daffodil . . . . .       | .PDAF | Silver . . . . .                  | .PSIL |
| Ebony . . . . .          | .PEBO | Snow . . . . .                    | .PSNO |
| Forest . . . . .         | .PFOR | Stone . . . . .                   | .PSTO |
| Fossil . . . . .         | .PFOS | Storm . . . . .                   | .PSTM |
| Graphite . . . . .       | .PGRA | Terra Cotta . . . . .             | .PTEC |
| Hope . . . . .           | .PHOP | Whisper . . . . .                 | .PWHI |
| Kelly Green . . . . .    | .PKEG | White Linen . . . . .             | .PWHL |
| Mica . . . . .           | .PMIC | Powder Coat Alternative . . . . . | .OPA  |
| Mint . . . . .           | .PMNT |                                   |       |

**Premium Powder Coats (indicated by P)**

Versteel’s premium process uses specially formulated powder coats for a truly unique color palette.

**Finish Reference & Samples**

For finish color reference, please refer to our website. Contact Versteel Customer Service to receive actual color samples for color matches and final color approval.

**Powder Coat Alternative****Call for quotation**

Specify code **OPA** (*Powder Coat Alternative*), add cost from Versteel quotation

Powder Coat Alternative is available from Versteel. The entire RAL color reference along with hundreds of other color and finishes are available.

For Powder Coat Alternative matching, you must supply a color reference sample, or an RAL number. Versteel will review the sample for possible existing colors available and send a sample for customer approval. If no color match exists a custom match can be developed. Call Versteel Customer Service for associated upcharges on custom color development.

**NOTE** CUSTOM COLOR MATCHING APPROVALS MAY AFFECT STANDARD PRODUCTION SCHEDULES

**Stain Finish Match****\$996 / one time charge per finish, per order**

Specify code **OSM** (*Stain Finish Match*), add \$996.00 list per finish, per order

For Stain Finish Matching you must supply two 4" x 4" finish color and grain reference samples. An expertly finish matched sample will be provided for customer approval.

**NOTE** CUSTOM COLOR MATCHING APPROVALS MAY AFFECT STANDARD PRODUCTION SCHEDULES











## Questions?

800 876 2120

=QS Quickship Program Product

material / fabric grade &gt;

|   | Description  | Model#           | Product Wt | Dimensions   | Wood  | 2/COM | 3   | 4   | 5    | 6         |
|---|--|------------------|------------|--|---|-------|-----|-----|------|-----------|
|    | <b>Stool</b><br>18" Seat Height<br>Seat: Wood            | <b>TPL-67S18</b> | =QS 14     | Overall Height: 18"<br>Overall Width: 16¼"<br>Overall Depth: 16¼"  | Seat Height: 18"<br>Seat Width: 14"<br>Seat Depth: 14"  | 424   |     |     |      |           |
|    | <b>Stool</b><br>18" Seat Height<br>Seat: Upholstered Pad | <b>TPL-61S18</b> | =QS 14     | Overall Height: 18½"<br>Overall Width: 16¼"<br>Overall Depth: 16¼" | Seat Height: 18½"<br>Seat Width: 14"<br>Seat Depth: 14" |       | 694 | 760 | 826  | 892 959   |
|    | <b>Stool</b><br>24" Seat Height<br>Seat: Wood            | <b>TPL-67S24</b> | =QS 17     | Overall Height: 24"<br>Overall Width: 18¼"<br>Overall Depth: 18¼"  | Seat Height: 24"<br>Seat Width: 14"<br>Seat Depth: 14"  | 560   |     |     |      |           |
|    | <b>Stool</b><br>24" Seat Height<br>Seat: Upholstered Pad | <b>TPL-61S24</b> | =QS 17     | Overall Height: 24½"<br>Overall Width: 18¼"<br>Overall Depth: 18¼" | Seat Height: 24½"<br>Seat Width: 14"<br>Seat Depth: 14" |       | 847 | 913 | 980  | 1046 1112 |
|  | <b>Stool</b><br>30" Seat Height<br>Seat: Wood            | <b>TPL-67S30</b> | =QS 19     | Overall Height: 30"<br>Overall Width: 19¼"<br>Overall Depth: 19¼"  | Seat Height: 30"<br>Seat Width: 14"<br>Seat Depth: 14"  | 592   |     |     |      |           |
|  | <b>Stool</b><br>30" Seat Height<br>Seat: Upholstered Pad | <b>TPL-61S30</b> | =QS 20     | Overall Height: 30½"<br>Overall Width: 19¼"<br>Overall Depth: 19¼" | Seat Height: 30½"<br>Seat Width: 14"<br>Seat Depth: 14" |       | 882 | 949 | 1015 | 1081 1147 |







## COM Yardage

Refer to page 500.

## Bench To Order, Specify...

- 1 Model Number
- 2 Wood Finish
- 3 Frame Color
- 4 Upholstery Selection



|   |  |   |                    |            |   | material / fabric grade >  |       |      |      |      |           |
|---|--|---|--------------------|------------|---|--|-------|------|------|------|-----------|
|   |  | Description                                       | Model#             | Product Wt | Dimensions  | Wood   | 2/COM | 3    | 4    | 5    | 6         |
|    |  | <b>Bench</b><br>48" Long<br>Seat: Wood            | <b>TPL1648-67</b>  | 34         | Overall Height: 18"<br>Overall Width: 47 3/4"<br>Overall Depth: 15 3/4"     | Seat Height: 18"<br>Seat Width: 47 3/4"<br>Seat Depth: 15 3/4"     | 1242  |      |      |      |           |
|    |  | <b>Bench</b><br>48" Long<br>Seat: Upholstered Pad | <b>TPL1648-61</b>  | 36         | Overall Height: 18 1/2"<br>Overall Width: 47 3/4"<br>Overall Depth: 15 3/4" | Seat Height: 18 1/2"<br>Seat Width: 47 3/4"<br>Seat Depth: 15 3/4" |       | 1528 | 1597 | 1666 | 1735 1804 |
|    |  | <b>Bench</b><br>60" Long<br>Seat: Wood            | <b>TPL-1660-67</b> | 40         | Overall Height: 18"<br>Overall Width: "<br>Overall Depth: "                 | Seat Height: 18"<br>Seat Width: 59 3/4"<br>Seat Depth: 15 3/4"     | 1376  |      |      |      |           |
|    |  | <b>Bench</b><br>60" Long<br>Seat: Upholstered Pad | <b>TPL1660-61</b>  | 43         | Overall Height: 18 1/2"<br>Overall Width: 59 3/4"<br>Overall Depth: 15 3/4" | Seat Height: 18 1/2"<br>Seat Width: 59 3/4"<br>Seat Depth: 15 3/4" |       | 1694 | 1762 | 1831 | 1897 1969 |
|   |  | <b>Bench</b><br>72" Long<br>Seat: Wood            | <b>TPL1672-67</b>  | 46         | Overall Height: 18"<br>Overall Width: 71 3/4"<br>Overall Depth: 15 3/4"     | Seat Height: 18"<br>Seat Width: 71 3/4"<br>Seat Depth: 15 3/4"     | 1488  |      |      |      |           |
|  |  | <b>Bench</b><br>72" Long<br>Seat: Upholstered Pad | <b>TPL1672-61</b>  | 49         | Overall Height: 18 1/2"<br>Overall Width: 71 3/4"<br>Overall Depth: 15 3/4" | Seat Height: 18 1/2"<br>Seat Width: 71 3/4"<br>Seat Depth: 15 3/4" |       | 1830 | 1898 | 1967 | 2037 2105 |

COM Yardage  
Refer to page 500.

| Finish Options               | Price  |
|------------------------------|--------|
| Powder Coat - Standard ..... | n/c    |
| Powder Coat - Premium .....  | \$ 165 |

| Finish Options (Utility)                       | Price |
|--|-------|
| Clear Matte/Clear Gloss Wood Finish - Standard | n/c   |
| Alternate Wood Finish .....                    | \$ 77 |

| Custom Charges                            | Code | Price  |
|---|------|--------|
| Powder Coat Alternative (per color) ..... | OPA  | call   |
| Stain Finish Match (per finish) .....     | OSM  | \$ 957 |

| Finish Options (Bench)                         | Price  |
|--|--------|
| Clear Matte/Clear Gloss Wood Finish - Standard | n/c    |
| Alternate Wood Finish .....                    | \$ 269 |

All prices are delivered list price effective with date printed on cover and supersedes all other published price lists. Versteel reserves the right to change prices or specifications without prior notice. Orders are accepted subject to price prevailing at time of shipment.

**versteel.com**  
Made in America  
800 876 2120