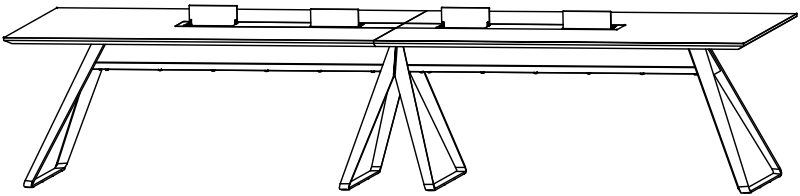



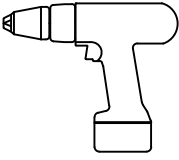



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<p>▶ DOCUMENT CONTAINS [7] PAGES</p>	<p>ASSEMBLY INSTRUCTIONS: AERIE COMPONENT ASSEMBLY</p>	
<p>COMPONENTS:</p> <ul style="list-style-type: none"> ❶ (2) END BASES ❷ MIDDLE BASE (IF APPLICABLE) ❸ STRETCHER(S) ❹ TROUGH(S) ❺ MIDDLE BASE WIRE MANAGER IF APPLICABLE ❻ (12) SCREW #10X1 #3 PHILLIPS FLAT HEAD SCREWS PER BASE ❼ (10) $\frac{5}{16}$" LOCK WASHERS PER STRETCHER ❽ (10) $\frac{5}{16}$"-18 X 1/2" BOLTS PER STRETCHER ❾ (4) PAN HEAD WOOD SCREWS PER STRETCHER IF APPLICABLE ❿ AERIE ELECTRIC PACKAGE IF APPLICABLE ⓫ DOMINO TENONS (TWO-PIECE TOP) ⓬ DRAW BOLTS (TWO-PIECE TOP) 	<p style="color: red; text-align: center;">NOTE: THIS TABLE MAY NEED WOOD OR PLASTIC SHIMS TO LEVEL TOP AFTER INSTALL</p> 	
<p>TOOLS REQUIRED:</p> <ul style="list-style-type: none"> ❶ SCREW DRIVER W/ #2 & #3 PHILLIPS BIT ❷ $\frac{3}{16}$" ALLEN WRENCH ❸ $\frac{3}{32}$" ALLEN WRENCH ❹ 4mm ALLEN WRENCH ❺ WOOD OR PLASTIC SHIMS IF NEEDED 	<ul style="list-style-type: none"> $\frac{3}{16}$" ALLEN WRENCH  $\frac{3}{32}$" ALLEN WRENCH  4mm ALLEN WRENCH  	 <p>SCREW DRIVER WITH #2 AND #3 PHILLIPS HEAD BITS</p>  <p>WOOD OR PLASTIC SHIMS</p>



STEP ONE

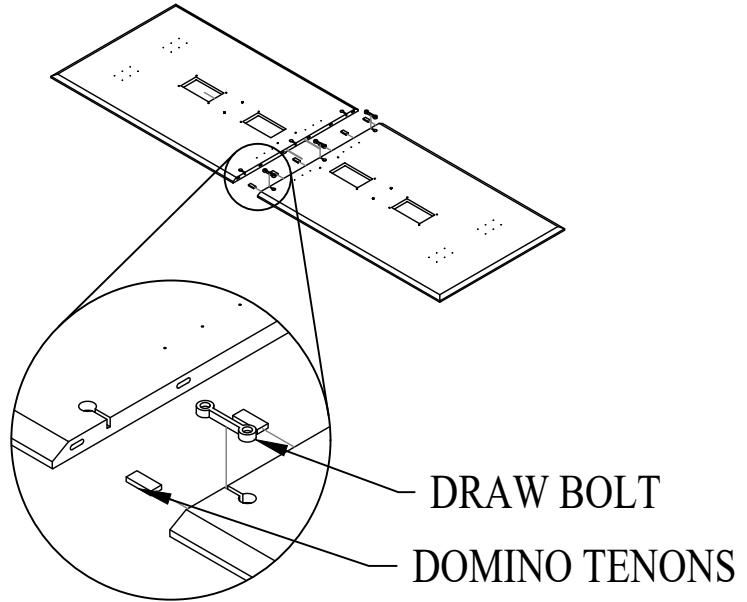
LAY EACH SECTION UPSIDE DOWN ON A PROTECTED SURFACE.

NOTE: IF ONE PIECE TOP SKIP TO STEP TWO AT THIS TIME.

INSTALL DOMINO TENONS INTO ONE SIDE OF TOP IN EACH SLOT ON THE RAW EDGE OF THE TOP

SLIDE THE TWO SECTIONS OF THE TOP TOGETHER, ALIGNING THE INSTALLED DOMINO TENONS WITH THE SLOTS IN THE OTHER HALF OF THE TABLE

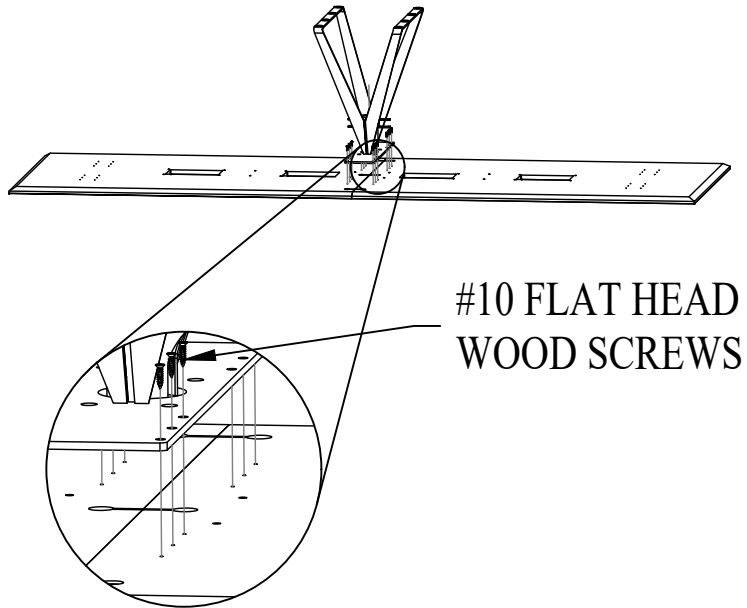
INSTALL THE DRAW BOLTS TIGHTENING THEM WITH THE 4MM ALLEN WRENCH WHILE MAKING SURE EACH HALF OF THE TOP IS FLUSH WITH ONE ANOTHER.



STEP TWO

ALIGN THE HOLES IN THE MIDDLE BASE WITH THE APPROPRIATE PRE-DRILLS IN THE TOP, THEN FASTEN THE BASE TO THE TOP USING A #3 PHILLIPS BIT

NOTE: IF NO MIDDLE BASE INSTALL ONE OF THE END BASES IN PLACE IN THE SAME MANNER



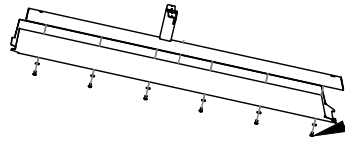


STEP THREE

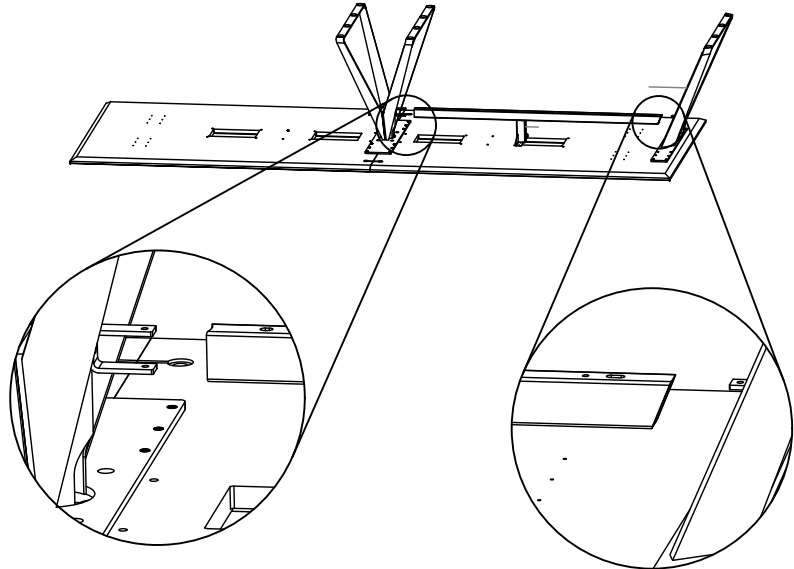
THE STRETCHER WILL COME FASTENED TO THE TROUGH. UNFASTEN THE BOLTS HOLDING THE TROUGH TO THE STRETCHER, SET ASIDE SCREWS FOR LATER USE.

ALIGN THE STRETCHER UP WITH THE MIDDLE BASE AND SLIDE THE STRETCHER ON THE THE MIDDLE BASE STRETCHER BRACKET AND SLIDE INTO PLACE. ONCE THE STRETCHER IS IN PLACE ON THE MIDDLE STRETCHER SLIDE (1) END BASE INTO PLACE ON THE STRETCHER.

NOTE: IF NO MIDDLE BASE, ALIGN STRETCHER UP WITH PREVIOUSLY INSTALLED END BASE, THEN SLIDE THE SECOND END BASE IN TO PLACE ONTO THE STRETCHER.



UNFASTEN STRETCHER FROM TROUGH. SET FASTENERS ASIDE

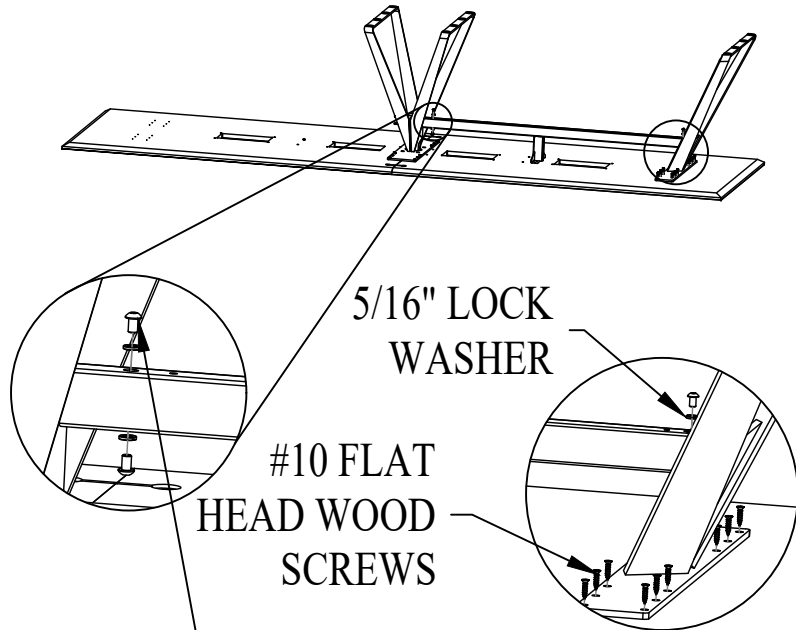


STEP FOUR

FASTEN THE END BASE DOWN WITH THE #10 WOOD SCREWS USING THE # 3 PHILLIPS BIT

FASTEN $\frac{5}{16}$ " LOCK WASHER AND 5/16-18 X $\frac{1}{2}$ " SCREWS INTO PLACE AT EACH OF THE (4) SLOTS IN THE STRETCHER USING THE $\frac{3}{16}$ " ALLEN WRENCH. (NOTE: THERE WILL BE SCREWS ON THE TOP AND BOTTOM OF STRETCHER)

REPEAT STEP 4 ON OPPOSITE HALF OF TOP WITH SECOND STRETCHER AND OTHER END BASE IF APPLICABLE



5/16" LOCK WASHER

#10 FLAT HEAD WOOD SCREWS

5/16-18 BUTTON HEAD SCREW

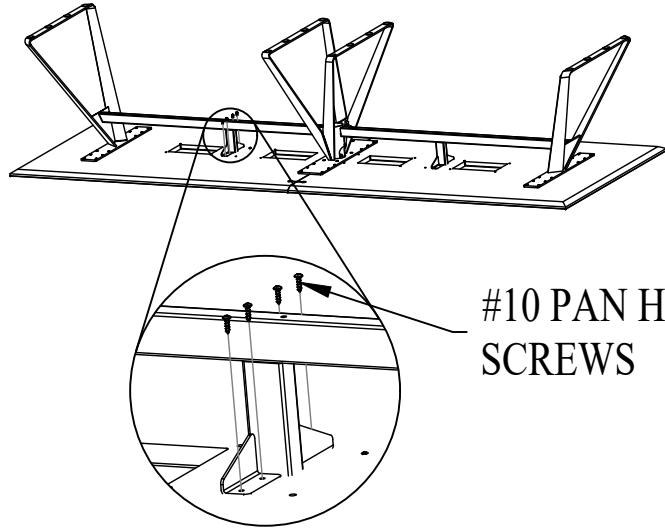


STEP FIVE

FASTEN #10 PAN HEAD WOOD SCREWS INTO STRETCHER SUPPORT BRACKETS USING A #2 PHILLIPS HEAD SCREW DRIVER BIT.

NOTE: THERE ARE NO PRE-DRILLS IN THE TOP FOR THE STRETCHER SUPPORT. FASTEN THEM IN PLACE WHERE THEY FALL AFTER THE STRETCHERS ARE ATTACHED TO THE BASE.

AFTER ALL STRETCHERS AND ALL BASES ARE FASTENED IN PLACE THE TABLE CAN BE FLIPPED UPRIGHT. THIS WILL REQUIRE AT LEAST 4 PEOPLE.



#10 PAN HEAD SCREWS

STEP SIX

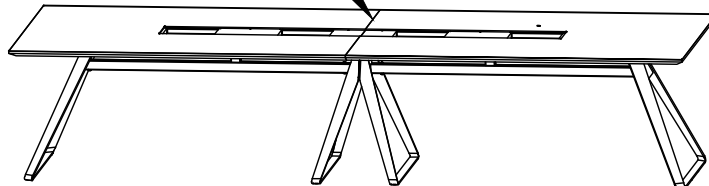
AT THIS TIME CHECK THE TABLE FOR SATISFACTORY LEVELNESS AND IF TWO-PIECE TOP SEAM ALIGNMENT.

A - IF TWO PIECE TOP SEAM HAS AN UNSATISFACTORY GAP SEE STEP 7 FOR SEAM ALIGNMENT INSTRUCTIONS.

B- IF TOP LEVELNESS IS NOT SATISFACTORY SEE STEP 8 FOR LEVELING INSTRUCTIONS.

C- IF TWO PIECE TOP SEAM AND LEVELNESS ARE SATISFACTORY AND CONTAINS AERIE ELECTRIC SKIP TO STEP 9 IF NOT SKIP TO STEP 12

CHECK FOR SATISFACTORY SEAM ALIGNMENT AND TOP LEVELNESS.



STEP SEVEN

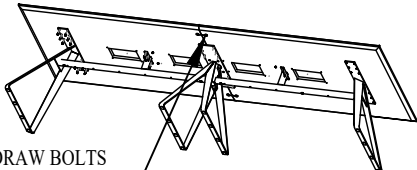
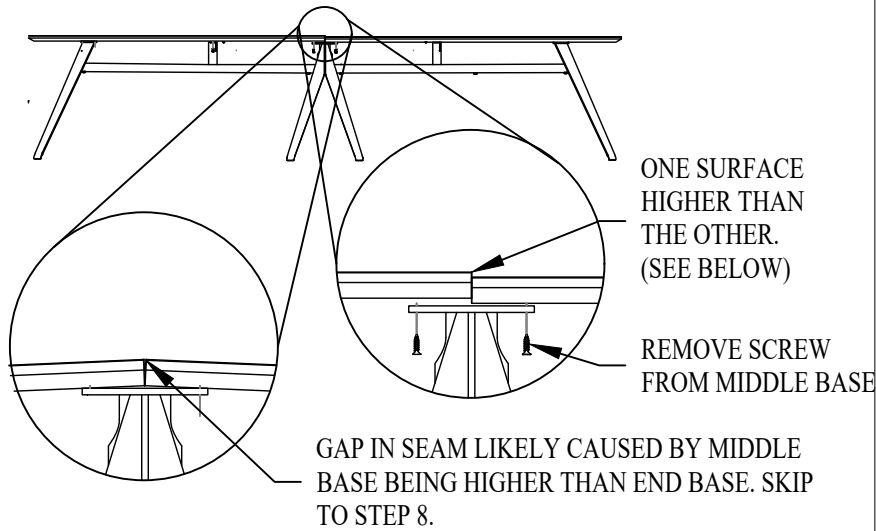
REMOVE SCREWS ATTACHING THE MIDDLE BASE TO THE TOP.

A. IF SEAM HAS NO GAP BUT ONE SIDE OF THE SEAM IS HIGHER

1. REMOVE SCREWS ATTACHING MIDDLE BASE TO TOP.
2. LOOSEN DRAW BOLTS ENOUGH TO ALLOW MOVEMENT OF EACH PIECE, BUT NOT MOVE "FREELY"
3. STARTING AT ONE SIDE OF THE SEAM, LEVEL $\frac{1}{3}$ OF SEAM BY TAPPING THE HIGH SIDE OF THE SEAM WITH A RUBBER Mallet UNTIL EVEN. TIGHTEN THE FIRST DRAW BOLT. REPEAT ON MIDDLE $\frac{1}{3}$ OF THE SEAM THEN TIGHTEN THE MIDDLE DRAW BOLT. REPEAT ON OPPOSITE END DRAW BOLT AND TIGHTEN IT.
4. ONCE SEAM IS SATISFACTORY. RE-INSTALL SCREWS ATTACHING MIDDLE BASE TO TOP.

SKIP TO STEP 9 IF TABLE CONTAINS AERIE ELECTRIC STEP 12 IF NOT.

B. IF SEAM HAS A GAP IT IS LIKELY DUE TO THE MIDDLE BASE SITTING HIGHER THAN END BASES. PROCEED TO STEP 8 FOR LEVELING INSTRUCTIONS.

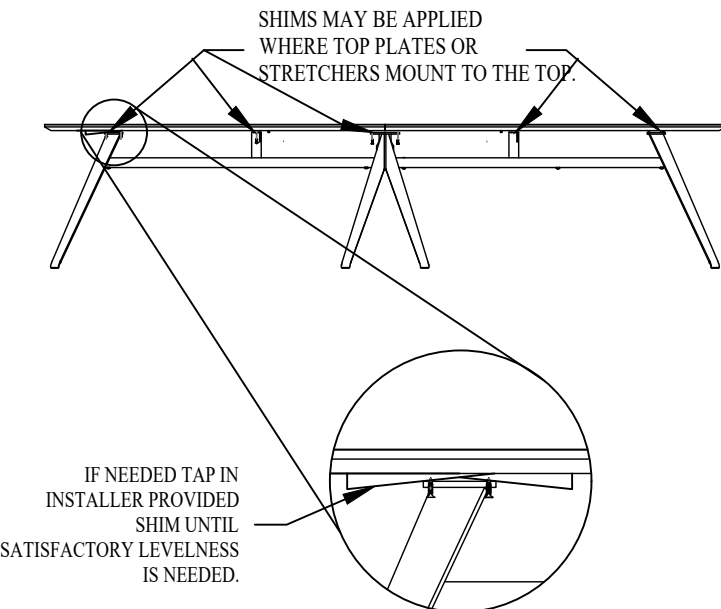


STEP EIGHT

TO LEVEL TOP LOW SPOTS WILL HAVE TO BE RAISED BY THE USE OF WOOD/PLASTIC SHIMS WHERE NEEDED. SHIMS CAN BE APPLIED AT ANY LOW SPOT WHERE BASES OR STRETCHER RAILS ARE ATTACHED TO THE TOP.

LOOSEN SCREW, BUT DO NOT REMOVE THE SCREWS AT THE MOUNTING POINTS THAT NEED TO BE RAISED. TAP IN SHIMS UNTIL SATISFACTORY LEVELNESS. THEN RE-TIGHEN MOUNTING PLATE TO THE TOP. STEP SEVEN MAY NEED TO BE REPEATED AFTER LEVEL.

SKIP TO STEP 9 IF TABLE CONTAINS AERIE ELECTRIC STEP 12 IF NOT.





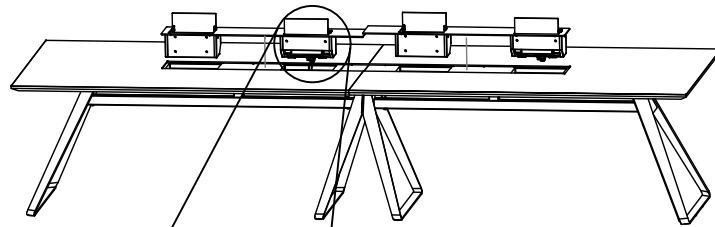
STEP NINE

IF CLAMP IS INSTALLED, REMOVE CLAMP AND THUMBSCREW FROM THE BOTTOM OF EACH ELECTRICAL UNIT AND SET ASIDE FOR LATER USE.

DROP EACH SECTION OF AERIE ELECTRIC INTO PLACE UNTIL THE TOP OF THE BEZEL IS FLUSH WITH THE TOP. GUIDE THE CORD DOWN THROUGH EACH RECTANGULAR CUT-OUT IN THE TOP.

NOTE: THIS WILL REQUIRE 2 PEOPLE.

NOTE: 120" AND BELOW STANDARD AERIE TABLES WILL ONLY HAVE (1) SECTION OF AERIE ELECTRIC WHILE ALL STANDARD AERIE TABLES LARGER THAN 120" WILL HAVE (2) SECTIONS OF AERIE ELECTRIC



BEZEL

DROP EACH CORD STRAIGHT DOWN THROUGH THE RECTANGULAR CUT-OUT BELOW EACH UNIT.

STEP TEN

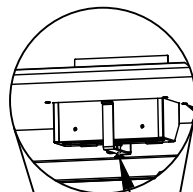
WHILE RUNNING YOUR FINGERS ACROSS THE TOP TIGHTEN EACH AERIE ELECTRIC SET SCREW TO ALLOW AERIE ELECTRIC BEZEL TO SET FLUSH WITH TOP. THIS WILL BE DONE WITH A $\frac{3}{32}$ " ALLEN WRENCH. THIS MAY BE EASIER WITH 2 PEOPLE. HAVING ONE PERSON TURN THE SET SCREWS WHILE THE SECOND FEELS THE BEZEL FOR FLUSHNESS WITH THE TOP

ONCE THE BEZEL IS FLUSH PUT AERIE ELECTRIC CLAMP INTO PLACE UNDER EACH ELECTRICAL UNIT. THEN TIGHTEN THE THUMBSCREW UNTIL THE CLAMP IS SNUG AGAINST THE BOTTOM OF THE TOP.

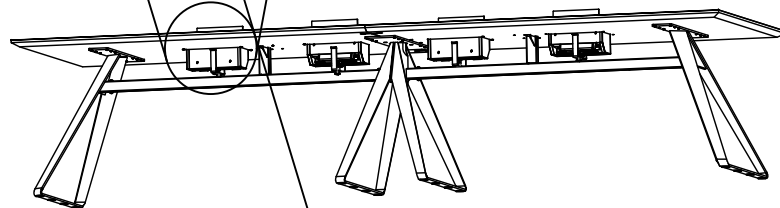
CONNECT ALL JUMPERS AND POWER SUPPLY MAKING SURE NONE OF THE JUMPERS OR POWER SUPPLIES CROSS BELOW THE STRETCHER.

RUN THE POWER CORD EITHER DOWN THE MIDDLE BASE (OR OPTIONAL WIRE MANAGEMENT COIL OR OUT THE END BASE USING OPTIONAL MAGNETIC WIRE MANAGERS.

IF TABLE WAS ORDERED WITH OPTIONAL WCC CABLE COIL SKIP TO STEP 11, IF NOT SKIP TO STEP 12. (NOT AN OPTION ON 96" LONG TABLES.)



AERIE ELECTRIC BEZEL LEVELING SET SCREW



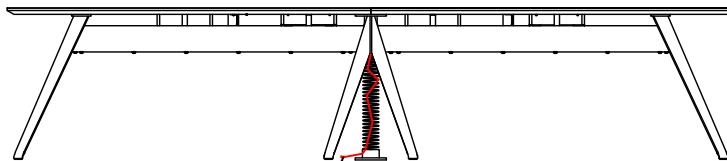
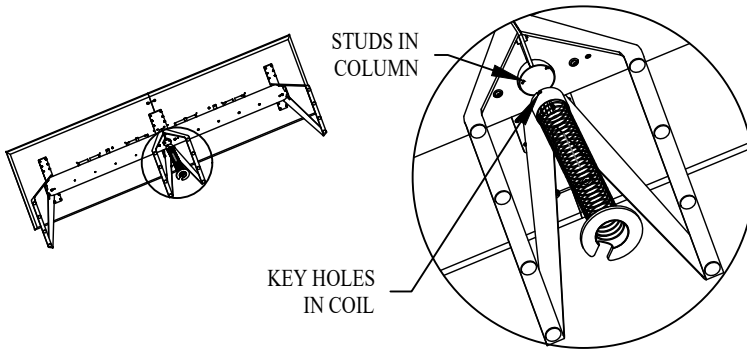
AERIE ELECTRIC CLAMP AND THUMB SCREW



STEP ELEVEN

ALIGN (3) KEYHOLES IN UPPER RING OFF COIL WITH (3) STUDS IN THE COLUMN OF THE MIDDLE BASE. PUSH UP THEN TWIST UNTIL THE STUDS ARE ENGAGED IN THE KEYHOLES.

SNAKE ANY WIRES FROM THE TOP DOWN TO THE FLOOR THROUGH THE COIL.



SNAKE DESIRED WIRES DOWN THE WCC CABLE COIL

STEP TWELVE

INSTALL THE TROUGH BY LINING UP EACH HOLE IN THE TROUGH WITH THE APPROPRIATE HOLES IN THE STRETCHER TUBE.

FASTEN IN TO PLACE USING A $\frac{5}{16}$ " LOCK WASHER AND $5/16$ -18 X $\frac{1}{2}$ " SCREW IN EACH HOLE USING A $\frac{3}{16}$ " ALLEN WRENCH.

NOTE: MAKE SURE ALL CORDS ARE CONTAINED INSIDE OF THE TROUGH. THE POWER CORD WILL EITHER EXIT THROUGH THE MIDDLE BASE OR OUT THE BOTTOM OF THE TROUGH AT AN END BASE THROUGH THE NOTCH IN THE TROUGH AGAINST THE END BASE.

NOTE: MAKE SURE TABLE LEVELNESS AND IF TWO PIECE TOP SEAM IS SATISFACTORY. IF NOT SEE STEPS SIX THRU EIGHT.

INSTALLATION IS COMPLETE

