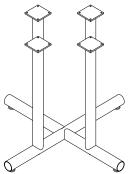


2332 Cathy Lane Jasper, Indiana 47546 800.876.2120 812.482.9318 Fax www.versteel.com Thank you for your purchase. Versteel® hopes that you have many great years of use from this base and from all of our products. If you have questions that these instructions don't answer, please call customer service at 800.876.2120.



DOCUMENT CONTAINS 1 PAGE	ASSEMBLY INSTRUCTIONS : X4-30, X4-38 & X4-48 BASES
COMPONENTS: COLUMN (4 QTY) BASE FEET (1 QTY) C 5/16-18 x 3 BOLT (4 QTY)	
ASSEMBLY : STEP 1 USING A 1/2" SOCKET AND RATCHET, REMOVE BOLT FROM EACH COLUMN. ASSEMBLY : STEP 2 ALIGN THE CUTOUTS IN THE COLUMN WITH THE BASE LEGS AND THREAD THE BOLT THROUGH THE LEGS INTO THE COLUMN. REPEAT FOR REMAINING THREE COLUMNS. (DIAGRAM 1) ASSEMBLY : STEP 3 CHECK ALIGNMENT OF COLUMNS WITH CUTOUTS AND THAT THE BASE LEGS ARE PROPERLY SEATED ONTO THE COLUMN. TIGHTEN BOLTS COMPLETELY. THE BASE IS NOW READY FOR USE. (DIAGRAM 2)	