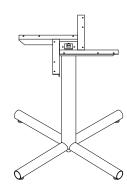


2332 Cathy Lane Jasper, Indiana 47546 800.876.2120 812.482.9318 Fax www.versteel.com Thank you for your purchase. Versteel® hopes that you have many great years of use from this base and from all of our products. If you have questions that these instructions don't answer, please call customer service at 800.876.2120.



270.INS.X32F 711

DOCUMENT CONTAINS 1 PAGE	ASSEMBLY INSTRUCTIONS: X32 & X38 FIXED BASES
COMPONENTS:  A ASSEMBLY ROD (1 QTY)  TOP PLATE (1 QTY)  COLUMN (1 QTY)  BASE FEET (1 QTY)  1/2-20 LOCK NUT (1 QTY)	
ASSEMBLY: STEP 1 SLIDE THE ROD ASSEMBLY THROUGH THE HOLE IN THE TOP PLATE. PLACE ON THE FLOOR. (DIAGRAM 1)  ASSEMBLY: STEP 2 SLIDE THE COLUMN DOWN OVER THE ROD ASSEMBLY WITH THE FLAT COLUMN EDGE TOWARD THE TOP PLATE. (DIAGRAM 2)	
ASSEMBLY: STEP 3 ALIGN THE BASE LEGS WITH THE CUTOUTS IN THE COLUMN AND GUIDE ASSEMBLY ROD THROUGH THE HOLE IN THE CENTER OF THE LEGS. (DIAGRAM 3) THREAD LOCK NUT ONTO THE VISIBLE THREADED PORTION OF ASSEMBLY ROD. CHECK ALIGNMENT OF LEGS WITH CUTOUTS AND THAT ASSEMBLY ROD IS PROPERLY SEATED ON TOP PLATE. (DETAIL 1 OF DIAGRAM 3) USING A 3/4" SOCKET AND RATCHET, TIGHTEN LOCK NUT COMPLETELY. THE BASE IS NOW READY FOR USE.	3 DETAIL 1